

Suzhou Aluwedo Co., Ltd

TEST REPORT

SCOPE OF WORK

Aluminum Honeycomb Panel

REPORT NUMBER

201030003SHF-001

TEST DATE(S)

2020-10-30 - 2020-11-18

ISSUE DATE

2020-11-18

PAGES

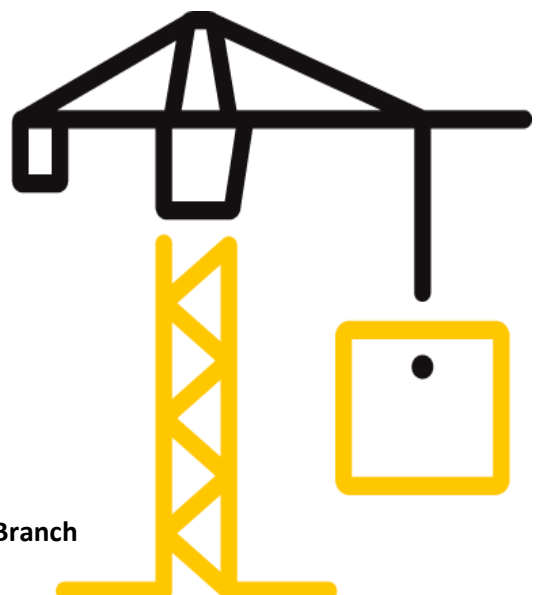
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DOCUMENT CONTROL NUMBER

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Test Report

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Test Report

Issue Date: 2020-11-18 Intertek Report No. 201030003SHF-001
 Applicant: Suzhou Aluwedo Co., Ltd
 Address: Economical Developing Zone, Zhangjiagang, Jiangsu, China
 Attn: Julia
 Test Type : Performance test, samples provided by the applicant.

Product Information

| | | | |
|---------------------------|--------------------------|----------------------|------------|
| Product Name | Aluminum Honeycomb Panel | Brand | Aluwedo |
| Sample Description | Good Condition | Sample Amount | 12 pcs |
| | | Received Date | 2020-10-29 |
| Sample ID | Model | Specification | |
| S201030003SHF.001~003 | A-30 | 30mm/1mm | |
| | | | |

Test Methods And Standards

| | |
|-------------------------------|--|
| Test Standard | EN ISO 1716:2010 and EN 13823:2010+A1:2014* |
| Specification Standard | EN 13501-1:2018 |
| Test Conclusion | The samples were tested according to the above standards, and the results are shown in the following page. |

Note:

1.This report relates specifically to the sample(s) that were drawn and provided by the applicant or their nominated third party. The reported result(s) provide no warranty or verification on the sample(s) representing any specific goods and/or shipment and only relate to the sample(s) as received and tested.

Report Authorized

Sally Xie *Jay Gong*
 Name: Sally Xie Name: Jay Gong
 Title: Reviewer Title: Project Engineer



Test Report

Issue Date: 2020-11-18

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Test Items, Method and Results:

EN 13501-1:2018 Fire classification of construction products and building elements - Part 1: Classification using data from reaction to fire tests

1.1 HEAT OF COMBUSTION TEST

The test was conducted in accordance with EN ISO 1716. This test evaluates the gross heat of combustion (Q_{PCS}) of products at constant volume in a bomb calorimeter.

1.2 SINGLE BURNING ITEM TEST

The test was conducted in accordance with EN 13823. This test evaluates the potential contribution of a product to the development of a fire, under a fire situation simulating a single burning item near to the product.

1.3 CLASSIFICATION CRITERIA

The classification was determined in accordance with EN 13501-1:2018. The class A2 with its corresponding fire performance is given in the table below.

Table - Class of reaction to fire performance for construction products excluding floorings and linear pipe thermal insulation products.

| Class | Test Method(s) | Classification criteria | Additional classifications |
|-------|--------------------|--|--|
| A2 | EN ISO 1716 and | $PCS \leq 3.0 \text{ MJ/kg}^a$ and $PCS \leq 4.0 \text{ MJ/m}^2^b$ and $PCS \leq 4.0 \text{ MJ/m}^2^c$ and $PCS \leq 3.0 \text{ MJ/kg}^d$ | -- |
| | EN 13823 | $FIGRA_{0.2MJ} \leq 120 \text{ W/s}$ and LFS < edge of specimen and $THR_{600s} \leq 7.5 \text{ MJ}$ | Smoke production ^e and Flaming droplets/particles ^f |

Note:

- a. For homogeneous products and substantial components of non-homogeneous products.
 - b. For any external non-substantial component of non-homogeneous products.
 - c. For any internal non-substantial component of non-homogeneous products.
 - d. For the product as a whole.
 - e. $s1 = SMOGRA \leq 30 \text{ m}^2/\text{s}^2$ and $TSP_{600s} \leq 50 \text{ m}^2$; $s2 = SMOGRA \leq 180 \text{ m}^2/\text{s}^2$ and $TSP_{600s} \leq 200 \text{ m}^2$; $s3 = \text{not } s1 \text{ or } s2$.
 - f. $d0 = \text{no flaming droplets/particles in EN 13823 within 600s}$;
 - $d1 = \text{no flaming droplets/particles persisting longer than 10s in EN 13823 within 600s}$;
 - $d2 = \text{not } d0 \text{ or } d1$.
- Ignition of the paper in EN ISO 11925-2 results in a $d2$ classification.

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Test Items, Method and Results:

2 RESULTS AND OBSERATIONS

| Method | Parameter | | Result |
|-------------------------|--|--------------------------|---|
| EN ISO 1716:2010 | PCS | Paint, MJ/m ² | 0.7269 |
| | | Glue, MJ/m ² | 1.6662 |
| | | The whole product, MJ/kg | 0.7 |
| EN 13823:2010+A1:2014 * | FIGRA _{0.2MJ} , W/s | | 0 |
| | THR _{600s} , MJ | | 0.8 |
| | LFS, m | | <Edge of specimen |
| | SMOGRA, m ² /s ² | | 10 |
| | TSP _{600s} , m ² | | 79 |
| | Flaming droplets/particles | | No flaming droplets/particles occur within 600s |

Note

- *Test item is subcontracted on accreditation by CNAS L0057.
- Per EN 13823, the samples were free standing at a distance of 80mm from the backing board. Backing board was a 12mm thick calcium silicate board. The density of the calcium silicate board was 900kg/m³.
- The information of each component of the product was declared by applicant, see below table.

| Layer No. (from face to back) | Material of each Layer | Mass per unit area (kg/m ²) | Thickness (mm) |
|----------------------------------|------------------------|--|-------------------|
| 1 | Paint | 0.05 | 0.03 |
| 2 | Aluminum sheet | 2.7 | 1 |
| 3 | Glue | 0.09 | 0.01 |
| 4 | Aluminum honey | 0.2 | 28.5 |
| 5 | Glue | 0.09 | 0.01 |
| 6 | Aluminum sheet | 2.7 | 1 |

3 CLASSIFICATION

The classification has been carried out in accordance with EN 13501-1.

| Fire behaviour | Smoke production | | Flaming Droplets | |
|----------------|------------------|---|------------------|-----|
| A2 | - | s | 1 | d 0 |

Reaction to fire classification: A2 - s1, d0

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Test Items, Method and Results:

4 Test Photos of EN 13823



Before test (Long wing)



Before test (Short wing)



After test (Long wing)



After test (Short wing)



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Appendix A: Sample Received Photo



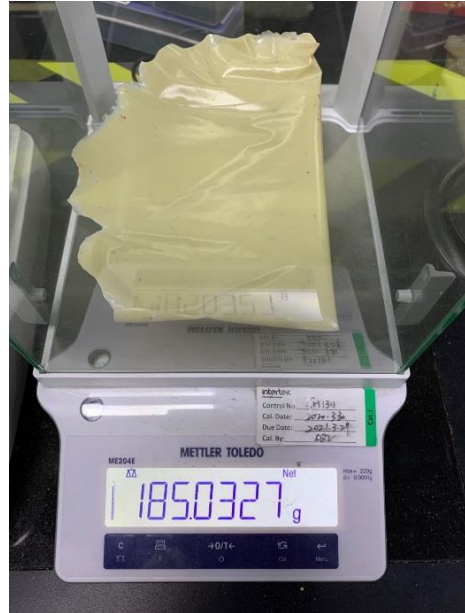
Front view (test side)



Back view



Paint



Glue

Revision:

| NO. | Date | Changes | Author | Reviewer |
|------------------|------------|-------------|----------|-----------|
| 201030003SHF-001 | 2020-11-18 | First issue | Jay Gong | Sally Xie |

